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(74) Common Representative: BASF AKTIENGE-SELLSCHAFT; 67056 Ludwigshafen (DE).

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(71) Applicant (for all designated States except US): BASF AKTIENGESELLSCHAFT [DE/DE]; 67056 Ludwigshafen (DE).

(72) Inventors; and

(75) Inventors/Applicants (for US only): SAVA, Xavier [FR/DE]; N3, 3, 68161 Mannheim (DE). RÖPER, Michael [DE/DE]; Pegauer Str. 10, 67157 Wachenheim (DE). ORGILL, Colin [GB/US]; 6217 Denain, Corpus Christi, TX 78414 (US). COOPER, John [GB/US]; 253 Cape Cod, Corpus Christi, TX 78412 (US).

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(54) Title: PROCESS FOR THE SEPARATION OF PALLADIUM CATALYST FROM CRUDE REACTION MIXTURES OF ARYL ACETIC ACIDS OBTAINED BY CARBONYLATION



(57) Abstract: A process for the separation of palladium from solvent-free at room temperature solid crude reaction mixtures comprising aryl acetic acids of the general formula (I), wherein Z means phenyl, napht-2-yl, 9H-fluoren-2-yl, substituted carbazol-2-yl, benzoxazol-5-yl, either of which can be substituted with H, C1-C8alkyl optionally cyclic and optionally substituted with -F or -CI, C_6 - C_{10} -aryl optionally substituted with F

or CI OR4, COR5, F, -CI; optionally substituted pyrrolyl or dehydropyrrolyl or 1 -oxo-1,3-dehydro-isoindol 2-yl; R1 means H or C1-C4 alkyl; R2, R3, R4, R5 mean independently of each other H, C1-C8 alkyl, C6-C10 -aryl optionally substituted with -For CI, or thiophenyl; which crude mixture is obtained by palladium catalyzed carbonylation, by adsorption of the palladium on solid adsorbents, characterized in that the adsorption is carried out in the absence of a reducing agent for palladium and at a temperature, where the crude reaction mixture is molten.

